

Drill Size and Inch to Millimeter Table

Inches	MM	Drill	Inches	MM	Drill	Inches	MM	Drill	Inches	MM	Drill
0.0059	.1499	97	0.0400	1.0160	60	0.1406	3.5712	9/64"	0.2570	6.5278	F
0.0063	.1600	96	0.0410	1.0414	59	0.1440	3.6576	27	0.2610	6.6294	G
0.0067	.1702	95	0.0420	1.0668	58	0.1470	3.7338	26	0.2656	6.7462	17/64"
0.0071	.1803	94	0.0430	1.0922	57	0.11495	3.7973	25	0.2660	6.7564	H
0.0075	.1905	93	0.0465	1.1811	56	0.1520	3.8608	24	0.2720	6.9088	I
0.0079	.2007	92	0.0469	1.1913	3/64"	0.1540	3.9116	23	0.2770	7.0358	J
0.0083	.2108	91	0.0520	1.3208	55	0.1562	3.9675	5/32"	0.2810	7.1374	K
0.0087	.2210	90	0.0550	1.3970	54	0.1570	3.3978	22	0.2812	7.1425	9/32
0.0091	.2311	89	0.0595	1.5113	53	0.1590	4.0386	21	0.2900	7.3660	L
0.0095	.2413	88	0.0625	1.5875	1/16"	0.1610	4.0894	20	0.2950	7.4930	M
0.0100	.2540	87	0.0635	1.6129	52	0.1660	4.2164	19	0.2969	7.5413	19/64"
0.0105	.2667	86	0.0670	1.7018	51	0.1695	4.3053	18	0.3020	7.6708	N
0.0111	.2794	85	0.0700	1.7780	50	0.1719	4.3663	11/64"	0.3125	7.9375	5/16
0.0115	.2921	84	0.0730	1.8771	49	0.1730	4.3942	17	0.3160	8.0264	O
0.0120	.3048	83	0.0760	1.9304	48	0.1770	4.4958	16	0.3230	8.2042	P
0.0125	.3175	82	0.0781	1.9837	5/64"	0.1800	4.5720	15	0.3281	8.3337	21/64"
0.0130	.3302	81	0.0785	1.9939	47	0.1820	4.6228	14	0.3320	8.4328	Q
0.0135	.3429	80	0.0810	2.0574	46	0.1850	4.6990	13	0.3390	8.6106	R
0.0145	.3683	79	0.0820	2.0828	45	0.1875	4.7625	3/16"	0.3438	8.7325	11/32"
0.0156	.3962	1/64"	0.0860	2.1844	44	0.1890	4.8006	12	0.3480	8.8392	S
0.0160	.4064	78	0.0890	2.2606	43	0.1910	4.8514	11	0.3580	9.0932	T
0.0180	.4572	77	0.0935	2.3749	42	0.1935	4.9149	10	0.3594	9.1288	23/64"
0.0200	.5080	76	0.0938	2.3825	3/32"	0.1960	4.9784	9	0.3680	9.3472	U
0.0210	.5334	75	0.0960	2.4384	41	0.1990	5.0546	8	0.3750	9.5250	3/8"
0.0225	.5715	74	0.0980	2.4892	40	0.2010	5.1054	7	0.3770	9.5758	V
0.0240	.6096	73	0.0995	2.5273	39	0.2031	5.1587	13/64"	0.3860	9.8044	W
0.0250	.6350	72	0.1015	2.5781	38	0.2040	5.1816	6	0.3906	9.9212	25/64"
0.0260	.6604	71	0.1040	2.6416	37	0.2055	5.2197	5	0.3970	10.0838	X
0.0280	.7112	70	0.1065	2.7051	36	0.2090	5.3086	4	0.4040	10.2616	Y
0.0292	.7417	69	0.1094	2.7788	7/64"	0.2130	5.4102	3	0.4062	10.3175	13/32"
0.0310	.7874	68	0.1100	2.7940	35	0.2188	5.5575	7/32"	0.4130	10.4902	Z
0.0312	.7925	1/32"	0.1110	2.1894	34	0.2210	5.6134	2	0.4219	10.7173	27/64"
0.0320	.8128	67	0.1130	2.8702	33	0.2280	5.7912	1	0.4375	11.1125	7/16"
0.0330	.8382	66	0.1160	2.9464	32	0.2340	5.9436	A	0.4531	11.5087	29/64"
0.0350	.8890	65	0.1200	3.0480	31	0.2344	5.9538	15/64"	0.4688	11.9075	15/32"
0.0360	.9144	64	0.1250	3.1750	1/8"	0.2380	6.0452	B	0.4844	12.3038	31/64"
0.0370	.9398	63	0.1285	3.2639	30	0.2420	6.1468	C	0.5000	12.7000	1/2"
0.0380	.9652	62	0.1360	3.4544	29	0.2460	6.2484	D			
0.0390	.9906	61	0.1405	3.5687	28	0.2500	6.3500	E			

Stolen from M. Addison Milligan at <http://www.milligansisland.com/Garage>